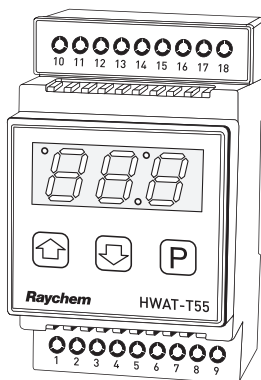




RAYCHEM

HWAT-T55

EN Operation Manual



nVent.com

PRODUCT DESCRIPTION

The nVent RAYCHEM HWAT-T55 thermostat is designed for RAYCHEM Self regulating cables. The thermostat is equipped with a line sensor and is capable of monitoring and controlling nVent RAYCHEM HWAT-L, M and -R cables for hot water temperature maintenance in small pipe networks or branches up to 50 m. The thermostat ensures maintenance of the desired hot water pipe temperature.

PRODUCT FEATURES

- Temperature control with (pipe) line sensor
- DIN-Rail mountable (35 mm)
- Manual ON/OFF
- Easy-to-read digital display for temperature and alarm
- 3 operation modes –ON/ ECO/ OFF
- 3 Preset-temperatures : 55°C, 50°C, 45°C; for an easy selection by the user, pre-set –temperatures can be modified
- Built-in timer function for ECO mode
- Read-out of actual pipe temperature
- Monitors temperature of hot water pipe. in the event of a sensor failure, the heating system is switched off.
- The HWAT system is controlled and monitored by a pipe (line) sensor.
- VDE approved

INSTALLATION

PRECAUTIONS!

- Electrical installation and Commissioning must be done by authorized personnel.
- Note: Local electrical codes must be adhered to.
- Do not exceed the maximum ratings for this product.

SENSOR EXTENSION:

If you need to extend the sensor cable, use a shielded cable type with one end of the shield connected to a ground terminal near the controller. Don't install the cable in parallel to mains voltage wires. The sum of the wire resistance may not be greater than 7,5 Ohms. After the power has been switched on, the controller will display the actual sensor temperature.

MOUNTING THERMOSTAT AND HEATING CABLE:

HWAT-T55 is intended for mounting in a subpanel of a flat or a building. The thermostat must be connected to 230 VAC, and the heating cable and earth connection need to be connected according to the circuit diagrams. Figure C. If the current load for K1 is greater than 10A, a connection cable with 2.5 mm² diameter must be used.

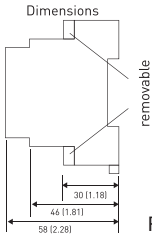


Figure A

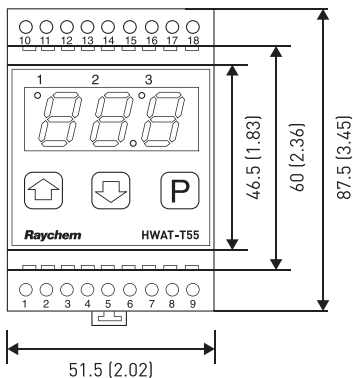


Figure B

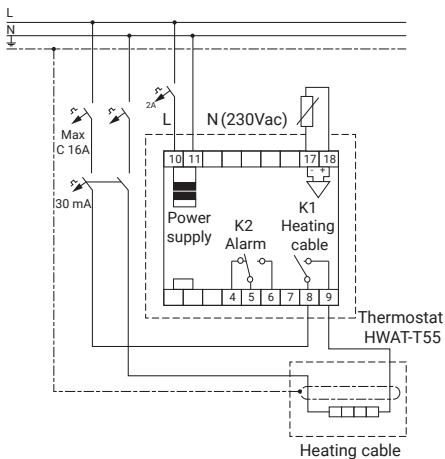
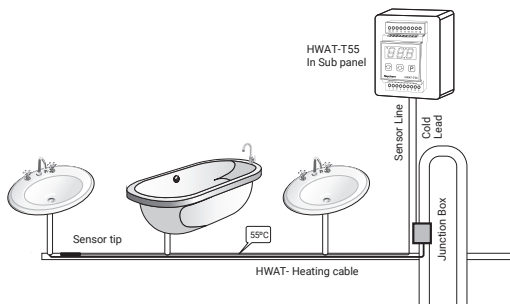


Figure C

SENSOR INSTALLATION:

The NTC line sensor tip will be positioned on the hot water pipe opposite the installed heating cable, if possible close to the tap.



Where the pipework has a “T” section and the pipe splits in 2 directions, the sensor should be installed on the pipe with the lowest usage.

HWAT-T55 thermostat is compatible with the HWAT-L, M, R self-regulating cable.

In order to guarantee the life time of the thermostat, the maximum circuit length of heating cable is 50 m.

FUNCTIONAL DESCRIPTION

If the measured temperature drops below the control setpoint (minus hysteresis), the control relay switches the heating pipeline ON. The integrated alarm relay (SPDT contact) displays an error message in case of under temperature, sensor break or short circuit. If malfunctioned, the control relay will automatically switches off.

GETTING STARTED

Step 1



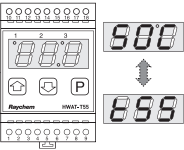
Input hour and
press P to continue

Step 2



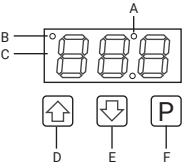
Input minute and
press P to continue

Step 3



Display shows real
temperature and set
temperature alternating

DISPLAY INFO



A-ECO Mode is activated, when blinking

B-Heating system ON

C-LED Display (Temperature and Alarm)

D-Increase value (change of pre-set temperature)

E-Reduce value (change of pre-set temperatures)

F-Programme mode selection ON/ECO/OFF

SELECTING OPERATION MODE

COMFORT

The thermostat operates continuously. The thermostat keeps the selected maintain temperature of 55°C, 50°C or 45°C as long as the power output of the connected HWAT heating cable is sufficient.

ECO MODE

This mode is developed in order to minimize the energy consumption in times of few or no tap activities, mainly during the night. The Eco Mode reduces the maintain temperature to 50°C for a defined time duration.

Factory settings values :

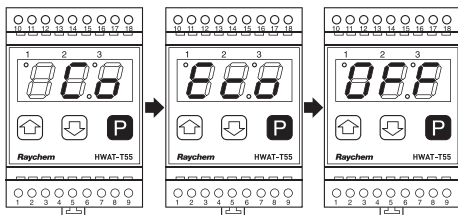
- Eco mode starting time: 23:00
- Eco mode duration: 6 hours

These values can be edited in the parameter settings.

The Eco Mode can be activated at any time but it is only active if the selected maintain temperature is $\geq 55^{\circ}\text{C}$ to ensure minimum maintain temperature of 50°C. It will be indicated by a blinking red light.

OFF MODE

The thermostat will switch OFF the heating cable.

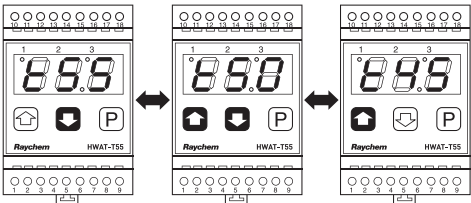


SELECTING MAINTAIN TEMPERATURE

MAINTAIN TEMPERATURE

3 pre-set temperatures to maintain the pipe temperature are implemented in the HWAT-T55 Thermostat: the default settings are 55°C, 50°C, 45°C.

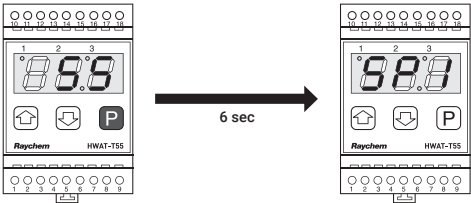
The pre-set temperatures can be changed in the parameter settings .



Values can be changed by pressing arrow button up or down

PARAMETER MODE

The factory settings can be changed in the parameter mode



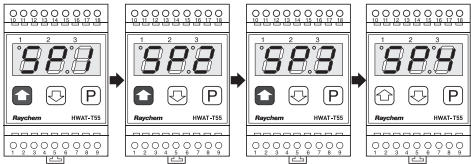
PARAMETER MODE NAVIGATION SET POINTS FOR PARAMETER

SP1 = Eco mode time block

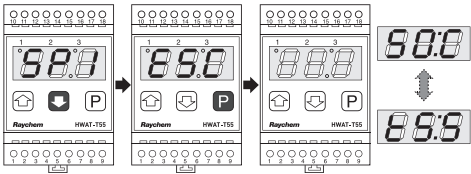
SP2 = Timer

SP3 = Pre-set-temperatures

SP4 = Sensor correction



EXIT FROM PARAMETER MODE IN STANDARD OPERATION MODE



PARAMETER SETTINGS

SP 1 : ECO MODE TIME BLOCK

Start time

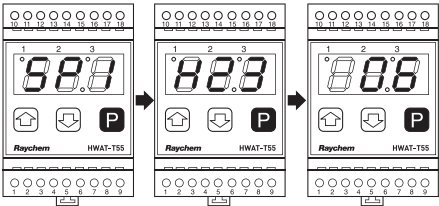
Default value is 23:00

Value input for full hour

Duration

Default value: 6 hours

Value input from 3 up to 8 hours

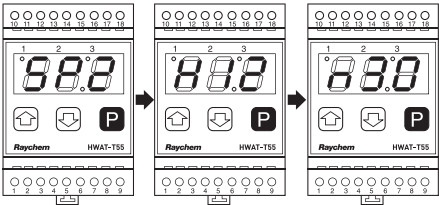


Values can be changed by pressing arrow button up or down

SP 2 : TIMER

Input hour

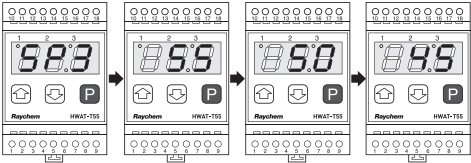
Input minute



Values can be changed by pressing arrow button up or down

SP 3 : PRE-SET-TEMPERATURES

3 pre-set-temperatures can be modified.
Temperature range: 40°C - 60 °C



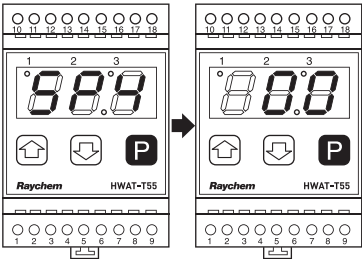
Values can be changed by pressing arrow button up or down

SP 4 : SENSOR PROBE CORRECTION

The sensor probe output readings can be corrected from -10 K to +10 K.

Example:

The real pipe temperature, measured with external thermometer device, is 55°C. The display of the HWAT-T55 shows only 53°C. A sensor correction of +2K is needed.



Values can be changed by pressing arrow button up or down

TROUBLE SHOOTING

Display	Reasons	Remedy
E01 - ERROR 1	Sensor defect	Sensor contacts and sensor resistances need to be checked; 1)
E02 - ERROR 2	Pipe temperature exceeds 66°C	Hot water storage temperature needs to be checked and changed to value below 66°C;
	Measuring temperature 5 K lower than the maintain temperature (after reaching one time)	Hot water storage temperature needs to be checked and changed to value to min. maintain temperature
E03 - ERROR 3	n/a	
E04 -ERROR 4	Device is defect	Replace unit

- 1) Error eliminating by 6 seconds Press P or interrupt power supply and connect the thermostat again.If the problem still exists, replace the unit.

TECHNICAL DATA

Technical data

Supply voltage	230 VAC, +10%/–10%, 50 Hz
Relay output heating cable	230 VAC, max 16A
Power consumption	Max. 5VA
Terminal	2,5 mm ² , screwed
Temperature setting range*	40- 60°C; default value is 55°C
*consider local hygienic standard	
Ambient temperature range during transportation	–20°C to +50°C
Switching hysteresis	+/- 2K
Ambient temperature-range operation	0°C to +40°C
Accuracy	+/- 1,5 K including temperature probe
Rated impulse voltage	4.000 V

Programmable parameter		Factory settings
3 pre-set-temperature	40°- 60°C	55°C, 50°C, 45°C
Time clock	24 hour display; 1 min interval	12:30
Eco mode duration	3 -8 hours	6 (hours)
Eco mode start point	24 hour display; interval per hour	23:00

Housing

Color:	Black
Housing dimensions	52,5 mm x 87,5mm x 58mm (H/W/D)
Material	ABS
IP protection	IP 20 (IP 30 in panel)
Installation	DIN rail mounted ; 35mm
Minimum installation temperature	5°C
Control pollution degree	2

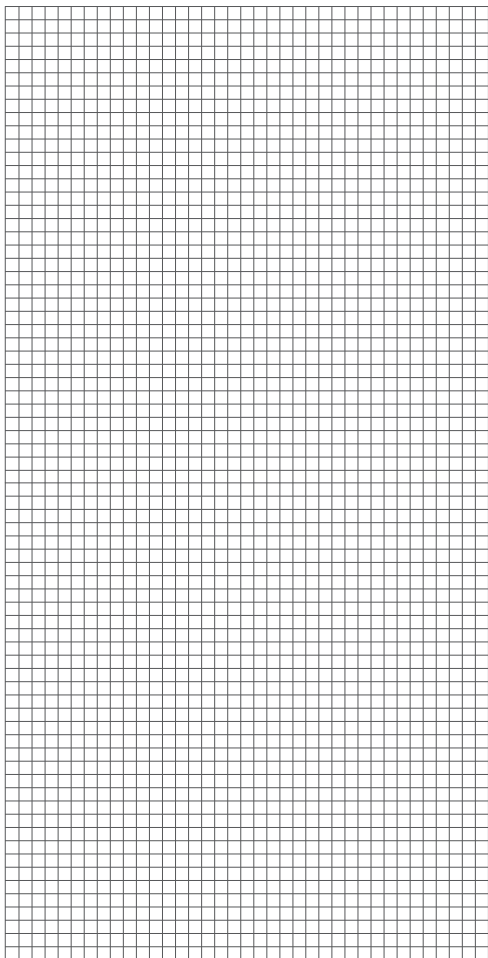
Temperature sensor

Type	Line sensor Type 202AT +/-1% NTC 2.0K @ 25°C	
Cable length	10 m (2-wire)	
Probe dimensions	Diameter 5 mm, length 20 mm	
Cable diameter	4 mm	
Exposure temperature	0°C to +70°C	
Accuracy-line sensor	+/- 1K	
Sensor resistance	Temperature in °C	Resistance KOhm
	40	1,2110
	45	1,0330
	50	0,8854
	55	0,7620
	60	0,6587
	65	0,5713

Approvals

CE; VDE

RoHS & REACH



België/Belgique

Tel +32 16 21 35 02
Fax +32 16 21 36 04
salesbelux@nvent.com

Bulgaria

Tel +359 5686 6886
Fax +359 5686 6886
salesee@nvent.com

Česká Republika

Tel +420 602 232 969
czechinfo@nvent.com

Danmark

Tel +45 70 11 04 00
salesdk@nvent.com

Deutschland

Tel 0800 1818205
Fax 0800 1818204
salesde@nvent.com

España

Tel +34 911 5930 60
Fax +34 900 98 32 64
ntm-sales-es@nvent.com

France

Tél 0800 906045
Fax 0800 906003
salesfr@nvent.com

Hrvatska

Tel +385 1 605 01 88
Fax +385 1 605 01 88
salesee@nvent.com

Italia

Tel +39 02 577 61 51
Fax +3902 577 61 55 28
salesit@nvent.com

Lietuva/Latvija/ Eesti

Tel +370 5 2136633
Fax +370 5 2330084
info.baltic@nvent.com

Magyarország

Tel +36 1 253 4617
Fax +361 253 7618
saleshu@nvent.com

Nederland

Tel 0800 0224978
Fax 0800 0224993
salesnl@nvent.com

Norge

Tel +47 66 81 79 90
salesno@nvent.com

Österreich

Tel +43 (2236) 860077
Fax +43 (2236) 860077-5
info-ntm-at@nvent.com

Polska

Tel +48 22 331 29 50
Fax +4822 331 29 51
salespl@nvent.com

Republic of**Kazakhstan**

Tel +7 495 926 18 85
Fax +7 495 926 18 86
saleskz@nvent.com

Россия

Тел +7 495 926 18 85
Факс +7495 926 18 86
salesru@nvent.com

Serbia and Montenegro

Tel +381 230 401 770
Fax +381 230 401 770
salesee@nvent.com

Schweiz/Suisse

Tel 0800 551308
Fax 0800 551 309
info-ntm-ch@nvent.com

Suomi

Puh 0800 11 67 99
salesfi@nvent.com

Sverige

Tel +46 31 335 58 00
salesse@nvent.com

Türkiye

Tel +90 560 977 6467
Fax +3216 21 36 04
ntm-sales-tr@nvent.com

United Kingdom

Tel 0800 969 013
Fax 0800 968 624
salesthermalUK@nvent.com

**nVent.com**

©2018 nVent. All nVent marks and logos are owned or licensed by nVent Services GmbH or its affiliates. All other trademarks are the property of their respective owners. nVent reserves the right to change specifications without notice.

Raychem-IM-EU0432-HWATT55-ML-1805